

Naples 25/05/2011

# RESEARCH AND TECHNOLOGY IN AIRCRAFT DESIGN THE ROLE OF ITALIAN INDUSTRY





# More than 60 years in aviation

1948



*P48B Astore*

1952



*P52-Tigrotto*

1955



*P55-Tornado*

1957



*P57 Fachiro*

1959



*P59 Jolly*

1964



*P64 Oscar*

1966



*P66 Oscar 100/150*

1966



*P66 Charlie*

1968



*P68 Victor*

1968



*P68 R*

1970



*AP68 TP Viator*

**Tecnam History**



# FACILITIES

***1986 Tecnam has been found***

***Capua Plant (11200 m<sup>2</sup> 121000 ft<sup>2</sup>)***

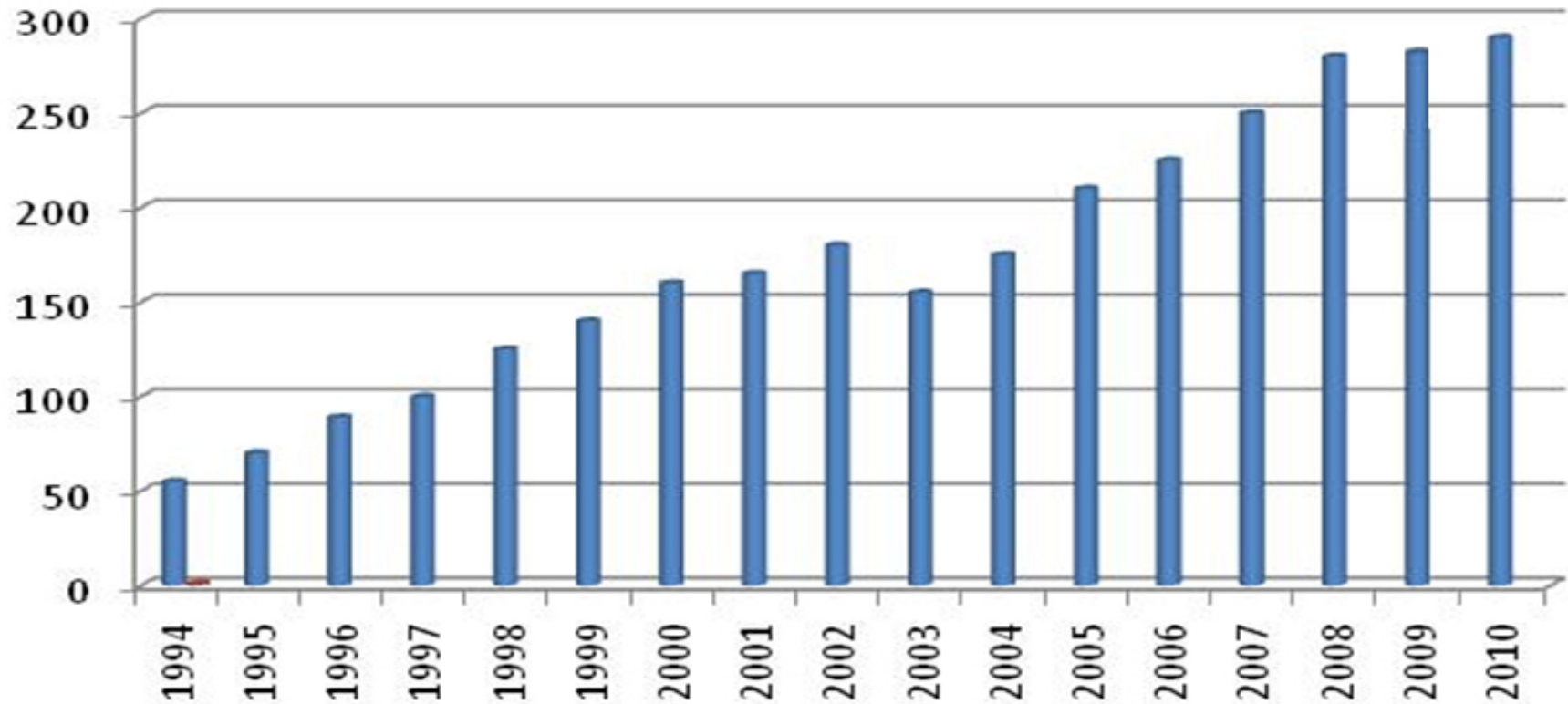
*Close to Capua General Aviation Airport*



***Casoria Plant (6000 m<sup>2</sup> 65000 ft<sup>2</sup>)***

*Close to Napoli International Airport*

# Aircraft Deliveries





# About Tecnam

- ***TECNAM is a major player in General Aviation.***
- ***15 different models of aircraft in different category.***
- ***Export to 50 countries***
- ***5 months of back log***
- ***Tecnam delivers a single engine aircraft per day and a twin engine each five days.***
- ***More than 3000 aircraft delivered***

# Main Market

***Australia, New Zealand & Pacific***

***Austrian***

***Benelux***

***Brazil***

***Bulgaria***

***Canada***

***Colombia***

***Czech Republic***

***Dominican Republic***

***France***

***Germany***

***Indonesia/Malaysia***

***Iran***

***Israel***

***Italy***

***Lithuania, Estonia, Latvia***

***Malta***

***Mexico***

***Namibia***

***U.S.A.***

***Pakistan***

***Portugal***

***Republic of Ireland***

***Russia***

***Slovenia/Croatia***

***South Africa***

***Spain***

***Sweden***

***United Kingdom***

***Switzerland***



# Tecnam Technical Departement

DOA Certification n° EASA.21J.335

All tests are made in house

Cooperation with University of Naples

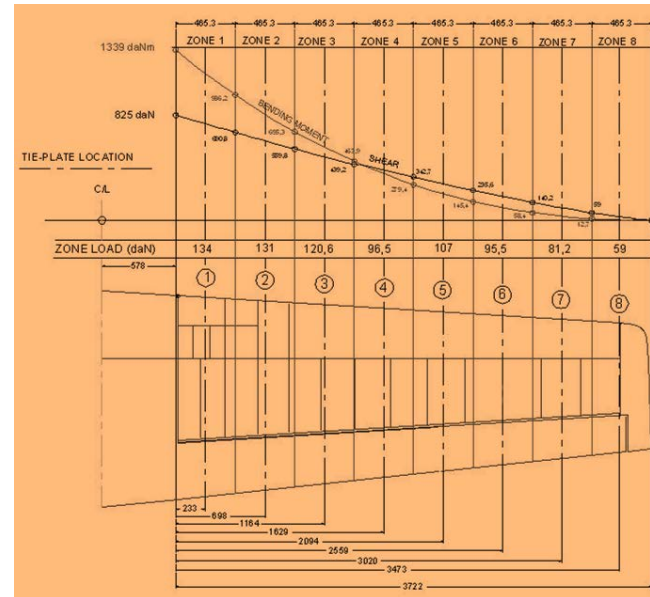
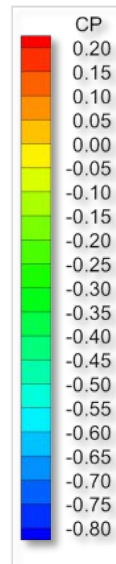
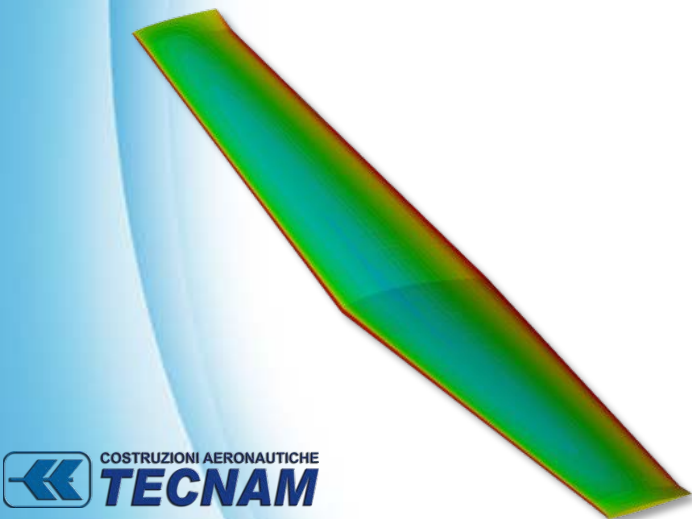
Three Type Certificate according to CS.VLA

One Type Certificate according to CS.23

Two Certifications in process according to CS.23 (P2010 and P2012)

Two Certifications in process according to CS.VLA

Ten Major Changes in course of approval (for P2006T and P2002)





# Tests development



**P2002JF Wing - Test Rig**



# Tests development



**P2006T Wing Static Test**  
- EASA CS 23 -

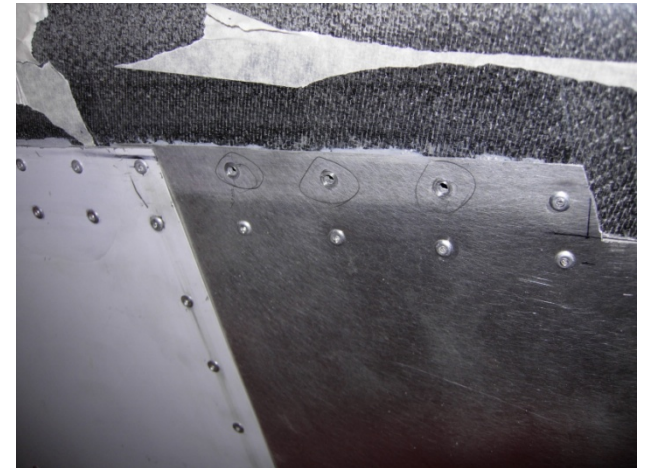




# Tests development



***P2006T Composite Winglet Static Test  
- EASA CS 23 -***



***Damaging before testing***



# Tests development



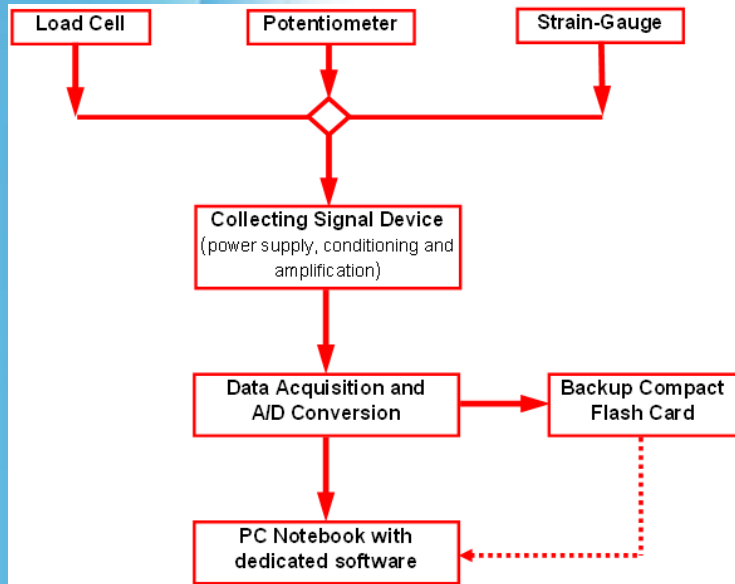
*P2008 Composite Fuselage Static Test*

*Loads computed according to LSA standards*



# Tests development

## Data recording



**Block diagram of the data acquisition system**



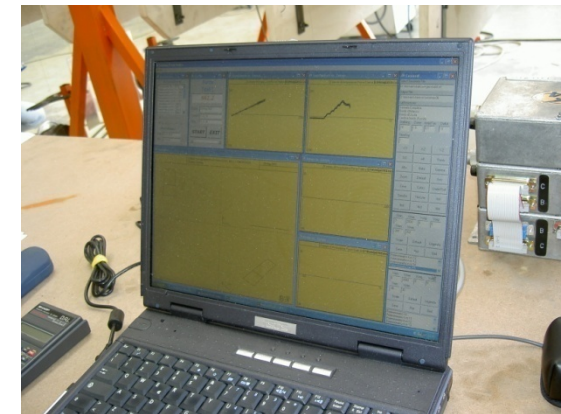
**strain-gauge amplifiers**



**data acquisition system**



**complete system with the computer link**



**collecting the test data real-time**



# Tests development

## Dynamic test



*P2002 JF - Turnover test*



*Few instants before the impact*



*Maximum deflection*

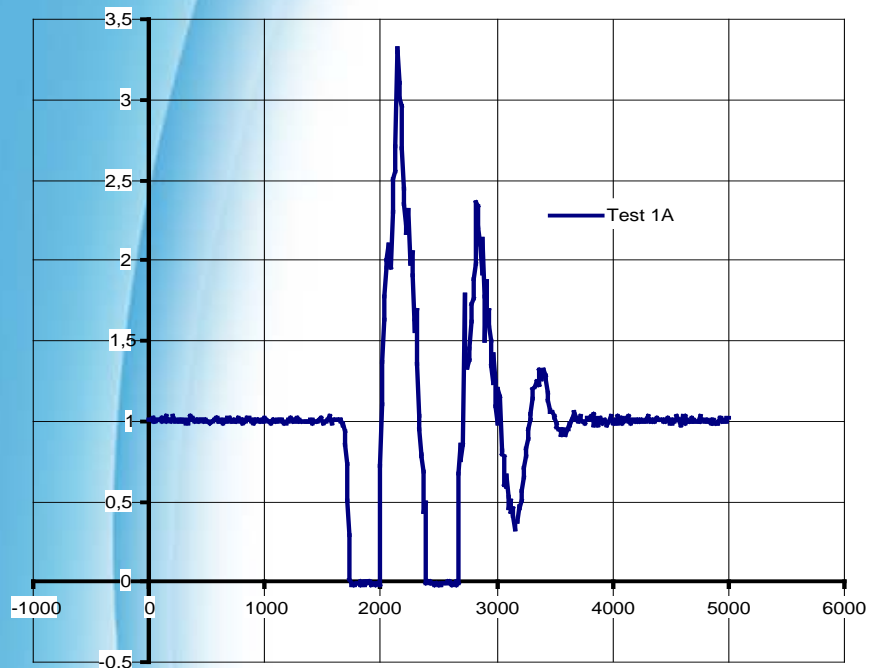


*Clearance after impact*



# Tests development

## *Dynamic test*



**nj vs. time**



*P2002 JF MLG Drop test*



# Tests development

## *Dynamic test*



**P2006T MLG Dynamic test:**

**Whole fuselage dropped simulating real landing conditions**

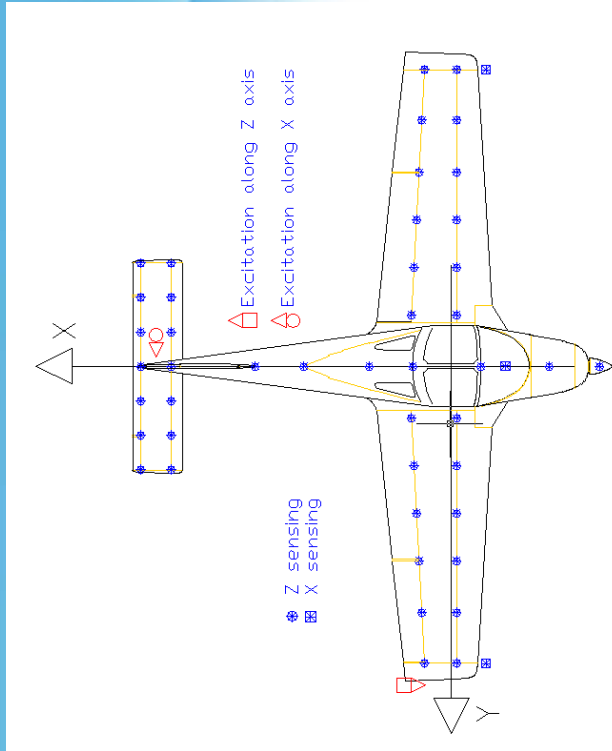


**Impact**



# Airframe Structure Testing

## Ground Vibration test



**Example of location of the measurement points**



**Wing excitation**



**Fuselage excitation**



**Fin excitation**



**Data recording**



# Flight Test

- Aircraft Performance
- Measurement
- Experimental Flight Tests
- Flight Path Reconstruction
- Handling Qualities
- Noise Test
- Crosswind Test
- Spinning



# Experimental Flight Tests

## Stall test with sawtooth on P2002 wing

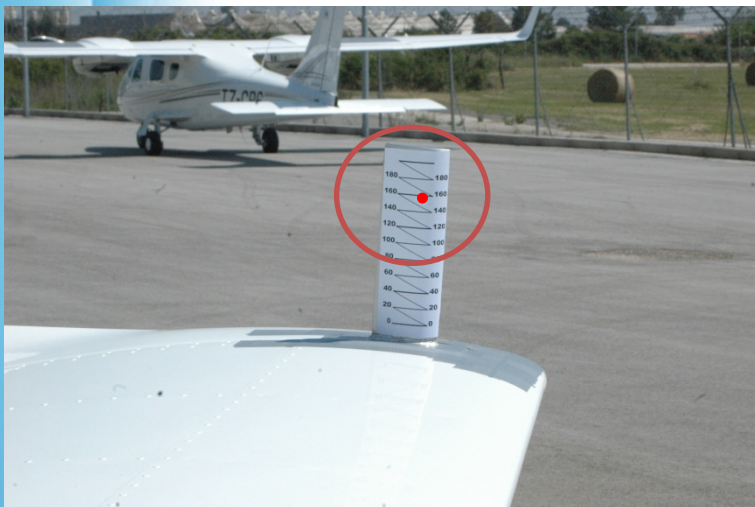




# Experimental Flight Tests

P2002 JF Program MTOW Increase

Flight measurement of wings displacement and stress level



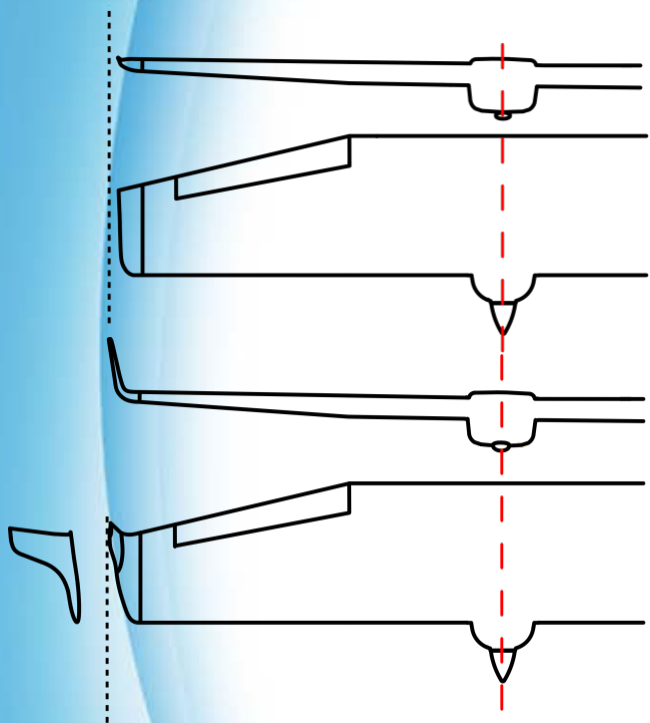


# P2006T Flight Performances and certification

## CLIMB

Aircraft during pre-certification tests

$b = 11.2 \text{ m}$     $S = 14.7 \text{ m}^2$



$b = 11.4 \text{ m}$     $S = 14.8 \text{ m}^2$

**WINGLETS not installed**



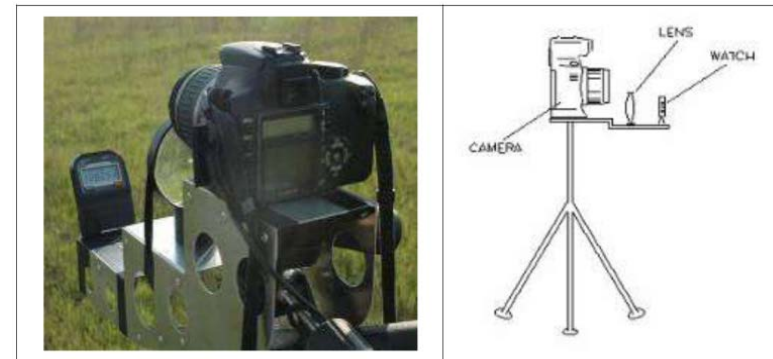
**WINGLETS installed**



# Flight Path Reconstruction



**P2006T - Take Off Distance Test**



**P2006T - Landing Distance Test**





# Handling qualities

Flight measurements of stick and control wheel forces



**P2002 JF**

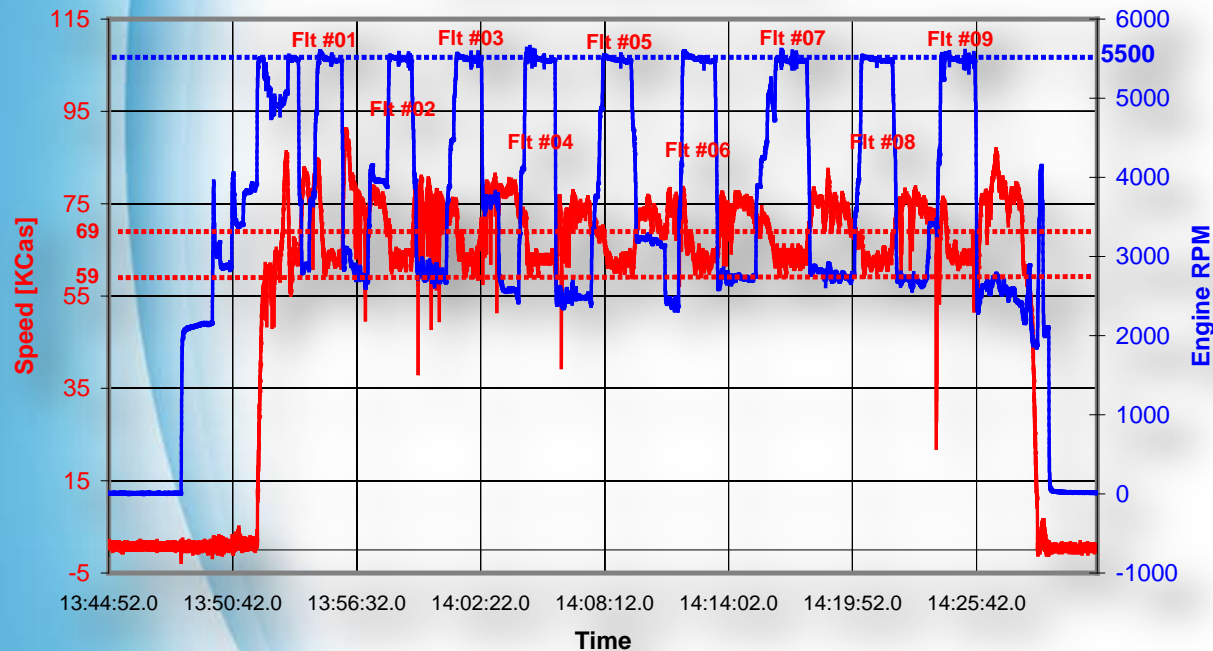


**P2006T**

# Noise testing



Speed and RPM Time History





# Crosswind & Spinning testing



**Start**

**1 sec.**

**2 sec.**

**3 sec.**



# Airplane Family



**P2002 Jr**



**P2006 T**



**P92 Js**



**P2002 Jf**



**P2008**



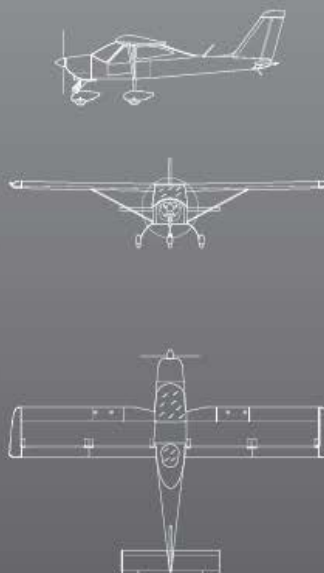
COSTRUZIONI AERONAUTICHE  
**TECNAM**



# P92 JS

## ADVANTAGES

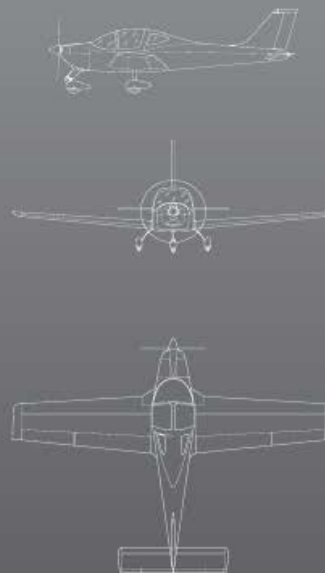
- Superior performance and flight characteristics
- Low stall speed
- 194 km/h (105 kts) cruise
- Stable and responsive
- Ideal for flight schools
- High level of comfort that makes it ideal for long routes
- Excellent visibility
- Comfortable 45 in/114 cm wide cabin
- JAR-VLA certified



## SPECIFICATIONS

DESIGN WEIGHT & LOADING		KG	LB
Maximum Take-off Weight MTOW		600	1320
Standard Equipped Weight		355	783
Standard Useful Load		245	540
Ultimate Loads		+5.7 / -2.9 G	
Baggage Allowance		20	44
DIMENSION			
WING			
Wing Span		8,7 M	28,5 FT
Wing Area		12 M²	129 SQFT
FUSELAGE		M	FT
Length		6,4	21
Height		2,5	8,2
ENGINE			
Manufacturer		ROTAX	
Model		912 S2	
Power		100 HP	
Number of Cylinders		4	
PROPELLER			
Manufacturer		HOFFMANN	
Model		H017GHM	
Number of Blades		2	
Type		FIX	
PERFORMANCE MTOW 450KG/990 LB			
SPEED		KM/H	KTS
Maximum at Sea Level, Gross Weight		204	110
Cruise, 75% power		194	105
Vne		261	141
STALL SPEED			
Flaps up, power off		81	44
Flaps Down, power off		70	38
Service Ceiling		4500 M	14,800 FT
Rate of Climb at Sea level		1100 FT/M	
TAKEOFF PERFORMANCE		M	FT
Ground roll		120	394
Total over 50 fr obstacle		250	820
LANDING PERFORMANCE			
Ground roll		110	361
Tot. over 50 fr obstacle		260	853
FUEL			
Fuel Tank Capacity		45 X2 LT	11,2 X2 GAL

# P2002 J7



## ADVANTAGES

- Superior performance and flight characteristics
- Low stall speed
- 210 km/h (113 kts) cruise
- Stable and responsive
- High level of comfort that makes it ideal for long routes
- Excellent visibility
- Sliding canopy can be opened in flight
- Exciting, yet easy to fly
- EASA CS-VLA certified
- Ideal for flight schools

## SPECIFICATIONS

DESIGN WEIGHT & LOADING		KG	LB
Maximum Take-off Weight MTOW		600	1320
Standard Equipped Weight		360	790
Standard Useful Load		240	530
Ultimate Loads		+5.7 / -2.9 G	
Baggage Allowance		20	44
DIMENSION			
WING			
Wing Span		8,6 M	28,2 FT
Wing Area		11,5 M²	124 SQFT
FUSELAGE		M	FT
Length		6,63	21,7
Height		2,4	7,9
ENGINE			
Manufacturer		ROTAX	
Model		912 S2	
Power		100 HP	
Number of Cylinders		4	
PROPELLER			
Manufacturer		HOFFMANN	
Model		H017GHM	
Number of Blades		2	
Type		FIX	
PERFORMANCE MTOW 450KG/990 LB			
SPEED		KM/H	KTS
Maximum at Sea Level, Gross Weight		222	120
Cruise, 75% power		210	113
Vne		256	138
STALL SPEED			
Flaps up, power off		83	45
Flaps Down, power off		72	39
Service Ceiling		4500 M	14,800 FT
Rate of Climb at Sea level		1100 FT/M	
TAKEOFF PERFORMANCE		M	FT
Ground roll		140	460
Total over 50 fr obstacle		310	1017
LANDING PERFORMANCE			
Ground roll		140	460
Total over 50 fr obstacle		326	1070
FUEL			
Fuel Tank Capacity		50X2 LT	13,2 X2 GAL



# P2002 JR



## ADVANTAGES

- Superior performance and flight characteristics
- Low stall speed
- 226 KM/H (122 KTS) cruise
- Stable and responsive
- High level of comfort that makes it ideal for long routes
- Excellent visibility
- Sliding canopy can be opened in flight
- Exciting, yet easy to fly
- EASA CS-VLA certified
- Ideal for flight schools

## SPECIFICATIONS

DESIGN WEIGHT & LOADING		KG	LB
Maximum Take-off Weight MTOW		62	1370
Standard Equipped Weight		390	860
Standard Useful Load		230	510
Ultimate Loads		+5.7 / -2.9 G	
Baggage Allowance		20	44
DIMENSION			
WING			
Wing Span		8,6 M	28,2 FT
Wing Area		11,5 M²	124 SQFT
FUSELAGE		M	FT
Length		6,63	21,7
Height		2,4	7,9
ENGINE			
Manufacturer		ROTAX	
Model		912 S3	
Power		100 HP	
Number of Cylinders		4	
PROPELLER			
Manufacturer		HOFFMANN	
Model		HOV352	
Number of Blades		2	
Type		V.P.	
PERFORMANCE MTOW 450KG/990 LB			
SPEED		KM/H	KTS
Maximum at Sea Level, Gross Weight		250	135
Cruise, 75% power		226	122
Vne		267	144
STALL SPEED			
Flaps up, power off		83	45
Flaps Down, power off		72	39
Service Ceiling		4500 M	14,800 FT
Rate of Climb at Sea level		1200 FT/M	
TAKEOFF PERFORMANCE		M	FT
Ground roll		150	792
ToT. over 50 fr obstacle		350	1150
LANDING PERFORMANCE			
Ground roll		142	466
Tot. over 50 fr obstacle		326	1070
FUEL			
Fuel Tank Capacity		50 X2 LT	13,2 X2 GAL

DESIGN WEIGHT & LOADING

Maximum Take-Off Weight	1180 KG	2599 LB
Maximum Ramp Weight	1180 KG	2599 LB
Standard Equipped Weight	780 KG	1723 LB
Standard Useful Load	400 KG	880 LB
Limit Load Factors	+3,8G / -1,78 G	
Ultimate Load Factor	+5,7G / -2,9G	
Baggage Allowance	80 KG	176 LB

ENGINES

Manufacturer	ROTAX	
Model	912 S3	
Number Of Cylinder	4	
Take Off Performance	98 HP	73,5 KW
Maximum Continuous Performance	92 HP	69 KW
Gearbox Reduction Ratio	2,43:1	

PROPELLER

Manufacturer	MT PROPELLER	
Model	MTV-21-A-C-F/CF178-05	
Numeber Of Blades	2	
Type	CONSTANT SPEED - FULL FEATHERING	

PERFORMANCE

Max. Speed Sea Level (IAS - 0 FT)	148 KTS	
Cruise Speed (75% 7000 FT)	140 KTS	
Cruise Speed (65% 9000FT)	135 KTS	
Stalling Speed Flap Down	47 KTS	
Vlo (Landing Gear Extension)	91 KTS	
Va (Manouvring Speed)	116 KTS	
Vne (Never Exceed Speed)	168 KTS	
Rate Of Climb	1140 FT/MIN	
Rate Of Climb - Single Engine	230 FT/MIN	
Range To 65%, 30' Reserve	620 N.M.	
Service Ceiling (Twin Engine)	15000 FT	
Single-Engine Ceiling	7500 FT	
Take Off Distance	370 M	1213 FT
Take Off Run	274 M	898 FT
Landing Distance	390 M	1279 FT
Landing Run	200 M	656 FT



WING			FUSELAGE			CABIN		
SPAN	11,4 M	37,4 FT	LENGHT	8,7 M	28,5 FT	WIDTH	1,25 M	49,2 IN
AREA	14,8 M²	159,1 SQFT	HEIGHT	2,85 M	9,35 FT	LENGHT (WITH BAGG.)	3,35 M	11 FT



QUALITY AIRCRAFT SINCE 194

TECNAM

P2006T





# P2008 JC

# P2008

## New generation aircraft with composite fuselage

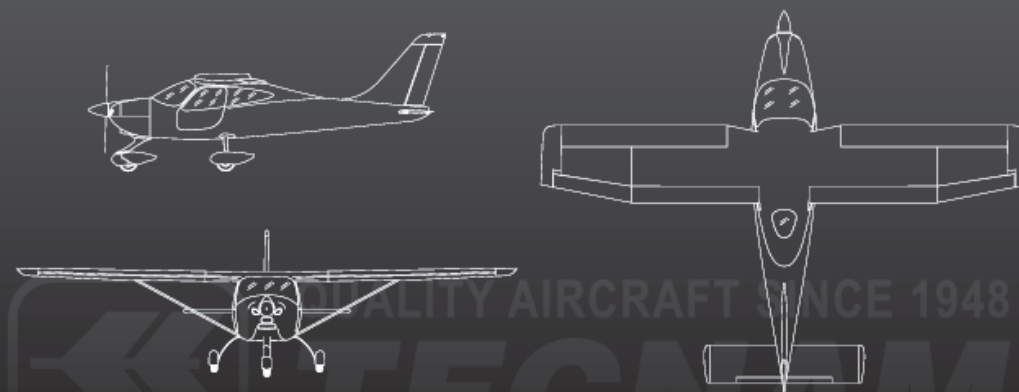


Carbon fiber meets metal with innovation, style, and advanced technology to create a new aircraft line by Tecnam. The latest addition to the Tecnam line is the P2008.

The Tecnam lineage is apparent the P2008 which includes several exciting additions:

- A carbon fiber fuselage and vertical stabilizer
- Increased cabin size
- Larger doors
- A semi-tapered metal wing

As with all of the other Tecnam single engine aircraft, it has excellent visibility and an exceptionally quiet cabin.



### SPECIFICATIONS

#### ENGINE

Manufacturer	ROTAX
Model	912 ULS
Power	98 hp
Number of Cylinders	4

#### PROPELLER

Manufacturer	GT PROPELLER
Model	GT-2/173/VRR-SRTC FW101
Number of Blades	2
Type	FIX PITCH - WOOD

#### DESIGN WEIGHT & LOADING

MTOW	600 kg	1320 lb
Baggage Allowance	20 kg	44 lb
Limit Loads	+4 / -2 G	
Ultimate Loads	+6 / -3 G	

#### DIMENSION

Fuselage Height	2,46 m	8,1 ft
Fuselage Length	6,93 m	22,7 ft
Wing Span	9 m	29,5 ft
Cabin Width	1,2 m	3,9 ft
Cabin Height SEAT TO COVER	0,91 m	3 ft
Fuel Tank Capacity	55 X2 lt	14,5 X2 GAL

#### PERFORMANCE

15°C SEA LEVEL 450 KG / 990 LB

VMAX	235 km/h	127 KTS
Cruise Speed 75%	219 km/h	118 KTS
VNE	260 km/h	141 KTS
Stall Speed FLAPS DOWN POWER OFF	65 km/h	35 KTS
Pratical Ceiling	4572 m	15000 ft
Takeoff Run	105 m	344 ft
Takeoff Distance	200 m	656 ft
Landing Run	90 m	295 ft
Landing Distance	200 m	656 ft
Rate of Climb	5,6 m/sec	1100 ft/min
Range	633 N.M.	

#### MAIN FEATURES

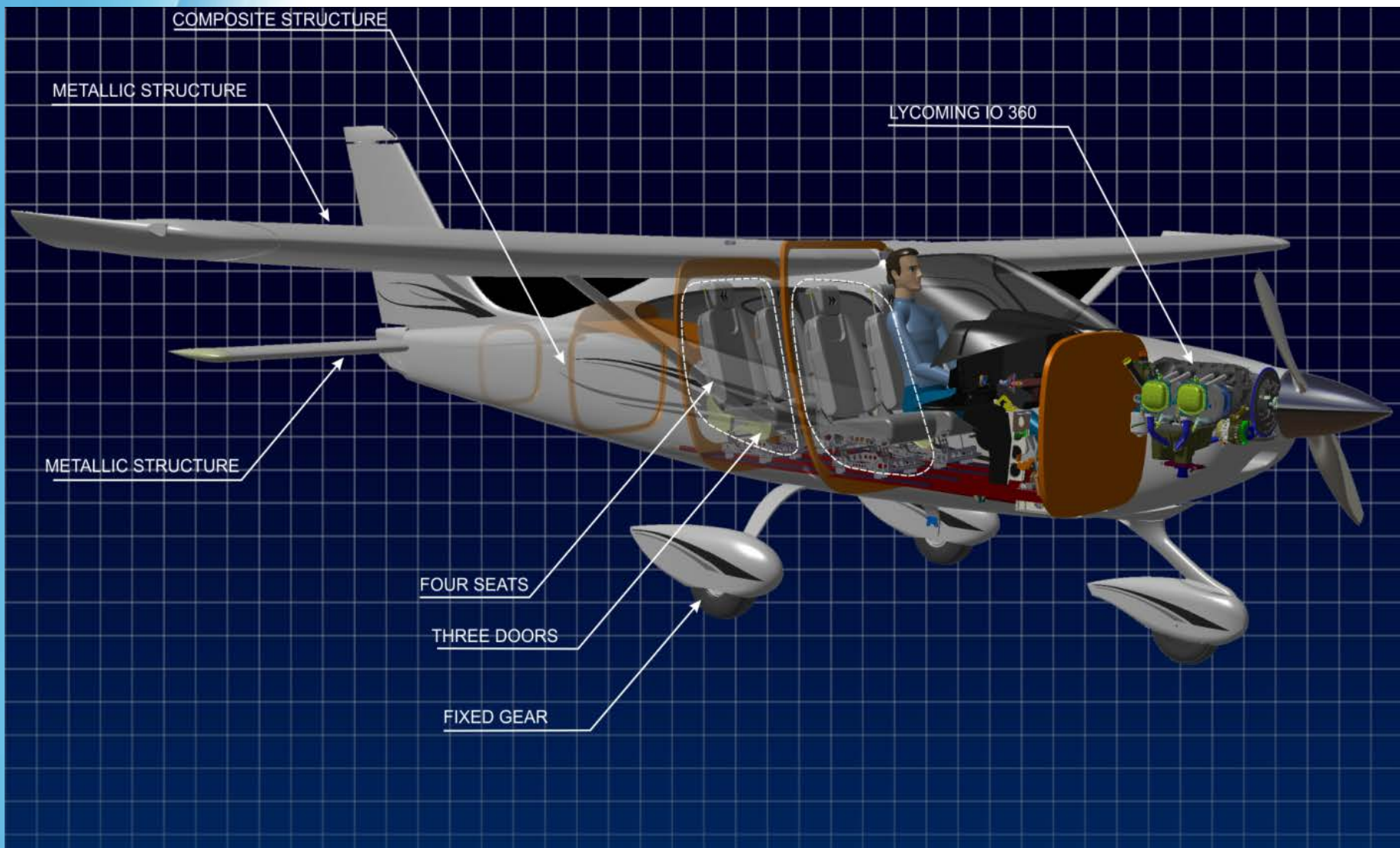
Fuselage	COMPOSITE
High Wing	METALLIC
Gear	FIXED WITH FREE CASTERING OR STEERABLE NOSE WHEEL



# TECNAM P2010



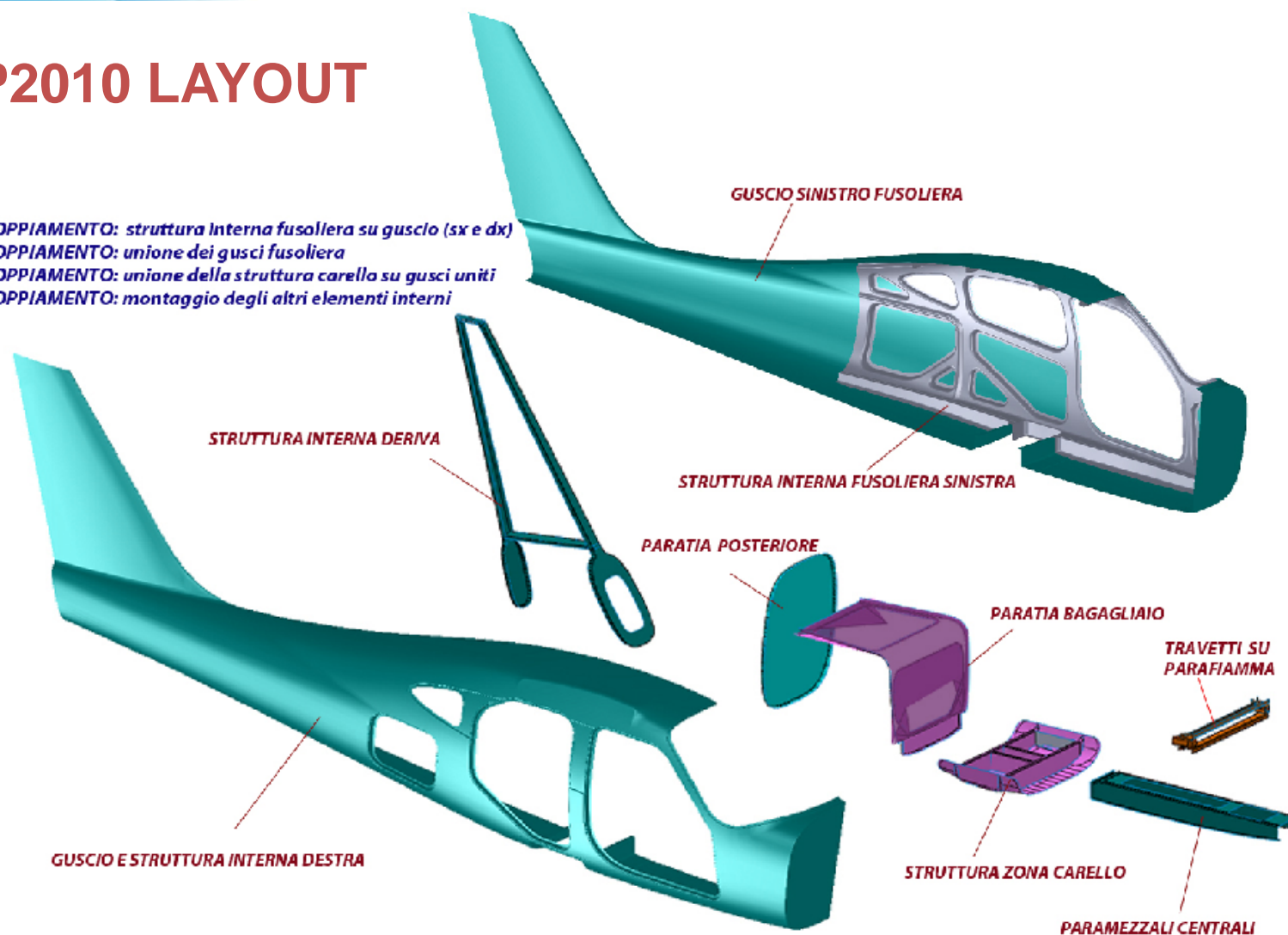
# TECNAM P2010





# P2010 LAYOUT

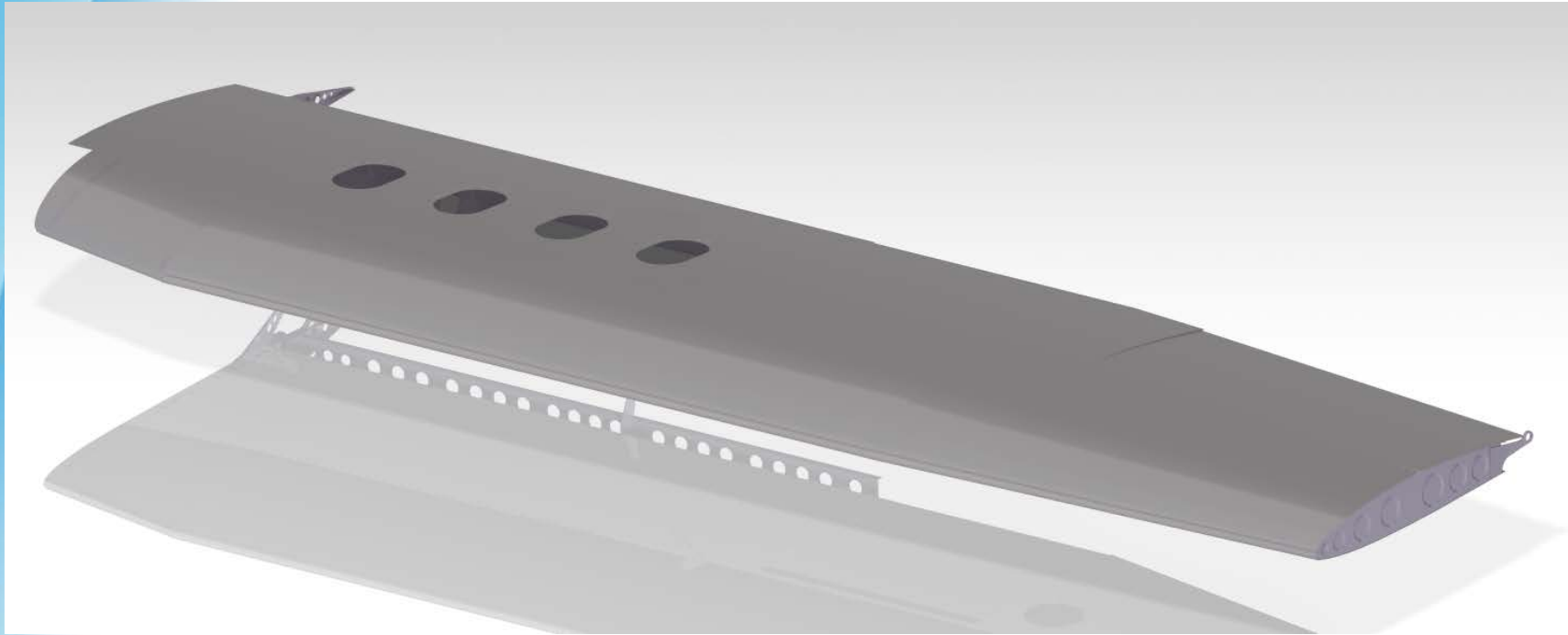
- 1° ACCOPPIAMENTO: struttura interna fusoliera su guscio (sx e dx)  
2° ACCOPPIAMENTO: unione dei gusci fusoliera  
3° ACCOPPIAMENTO: unione della struttura carella su gusci uniti  
4° ACCOPPIAMENTO: montaggio degli altri elementi interni



Pre-Preg Fabric, Biaxial and Tapes (See Annex for Material Properties and Layup)

- Cured at 80°C
- Hand Layup/CNC Ply Cut/ Vacuum Bag

# TECNAM P2010



Wing Span 10.50 m  
Wing Area 14.60 m



Wing: metal structure







## TECHNICAL SPECIFICATIONS

### GENERAL

Crew	1-2 pilots
Capacity	9-10 passengers (seating pitch 32")
Powerplant	2x Lycoming TEO-540-A1A 350 hp ea.
Propellers	Hartzell or Mt 3 blade

### DIMENSIONS

Wingspan	44.6 ft	13.60 mt
Length	37,5 ft	11.44 mt
Height	13.4 ft	4.10 mt
Wing area	237 sq.ft.	22.00 mt

### WEIGHTS

Ramp Weight	7286 lbs	3305 kg
Max. Take off Weight	7253 lbs	3290 kg
Max. Payload (10 pax*170 lbs)	2877 lbs	1305 kg
Basic Empty Weight	4409 lbs	2000 kg
Max. Fuel Capacity	952 lbs (159 gal)	432 kg (600 lts)

### PERFORMANCE

SPEED (kts)	s.l.	6000 ft	8000 ft	10000 ft
full throttle (700 HP)	191	204	208	213
75% (525 HP)	170	181	185	189
65% (420 HP)	160	170	173	177
Rate of Climb (full load, full power)	1600 ft/m'			
Rate of Climb (one engine inoperative)	400 ft/m'			
Stall Speed (Full flaps, V <sub>so</sub> )	64 kts			
Take off run	1610 ft			
Take off distance (50 ft)	2100 ft			
Landing run	1000 ft			





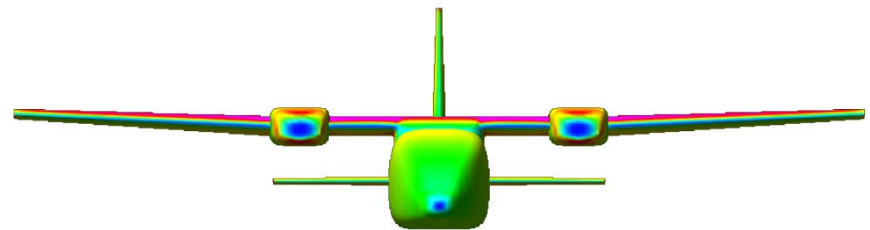
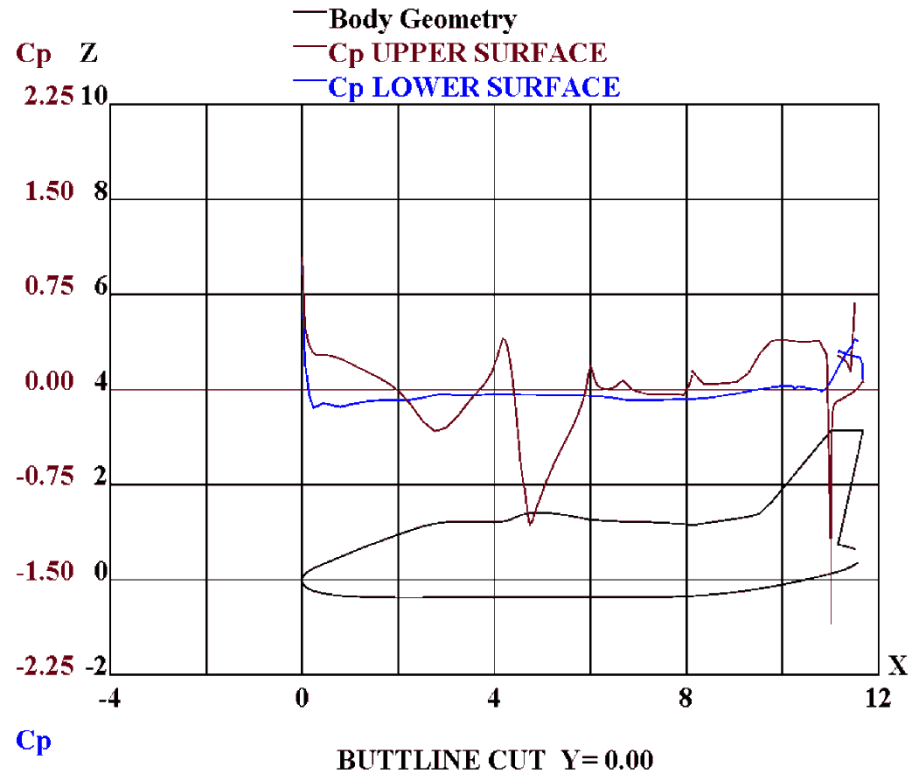
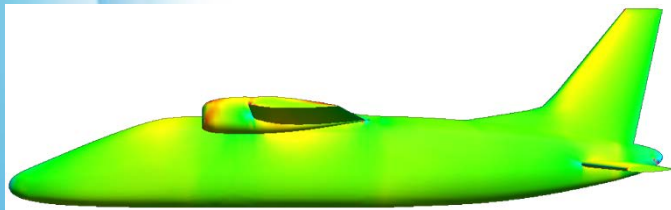
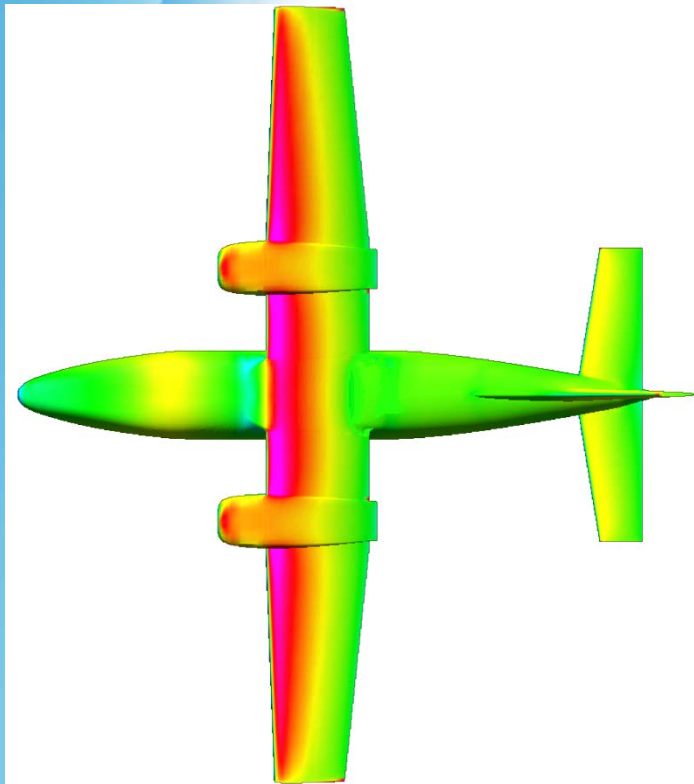
# P2012 *Traveller*





# AERODYNAMIC ANALYSIS: RESULTS

PRESSURE COEFFICIENT DISTRIBUTION ON COMPLETE AIRCRAFT –  $M=0.25$ ,  $Re=9.4$  Mil,  $\alpha = 0^\circ$





*FOR THE TECNAM TEAM,  
DESIGNIN AND BUILDING AIRPLANES  
ISN'T JUST A JOB  
IT'S AN EXTENSION OF OUR PASSION FOR FLYING*